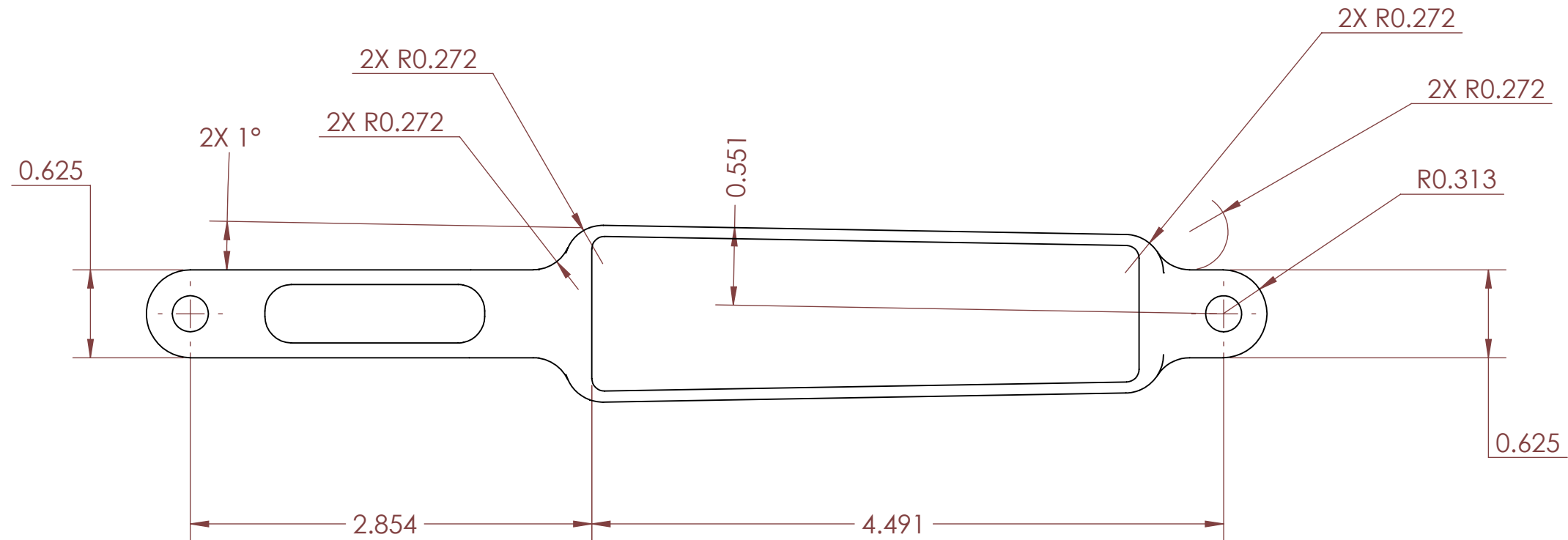


THIS DRAWING IS PROVIDED AS A REFERENCE TO THE PROFESSIONAL GUNSMITH. IT IS IMPOSSIBLE FOR ACCURATE-MAG PRODUCTS TO PROVIDE A DEFINITIVE INLETING DESIGN DUE TO VARIABLES FOUND IN INDIVIDUAL RIFLES AND RIFLE STOCKS, MACHINE TOOLS, CUTTERS, MACHINING METHODS, MACHINISTS SKILLS AND END USER EXPECTATIONS. ALL DIMENSIONS FOR REFERENCE PURPOSES.



NOTES:

1. DIMENSIONS ARE TO NOMINAL BOTTOM METAL.
2. RECOMMENDED INLETING IS $+.010$ ALL AROUND.
3. DETERMINE DEPTH OF CUTS BY TAKING DIMENSIONS FROM ACTUAL PART BEING INLET.

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	B.M.L. Tool & Mfg. Corp.	
		DIMENSIONS ARE IN INCHES		DRAWN BY	GPD	04-17-2015	
		TOLERANCES:		CHECKED		TITLE:	
		FRACTIONAL $\pm 1/32$		ENG APPR.		INLETING:	
		ANGULAR: MACH $\pm .5^\circ$ BEND $\pm 5^\circ$		MFG APPR.		ALL DSSF BOTTOM METAL	
		DRAFT: $\pm .25^\circ$		Q.A.		SIZE	
		TWO PLACE DECIMAL $\pm .02$		COMMENTS:		DWG. NO.	
		THREE PLACE DECIMAL $\pm .005$				REV	
		INTERPRET GEOMETRIC TOL. PER: ASME Y14.5M-1994				B CD-150417 A	
		MATERIAL				SCALE: 1:1	
		FINISH				WEIGHT:	
NEXT ASSY	USED ON	DO NOT SCALE DRAWING				SHEET 1 OF 1	
APPLICATION							