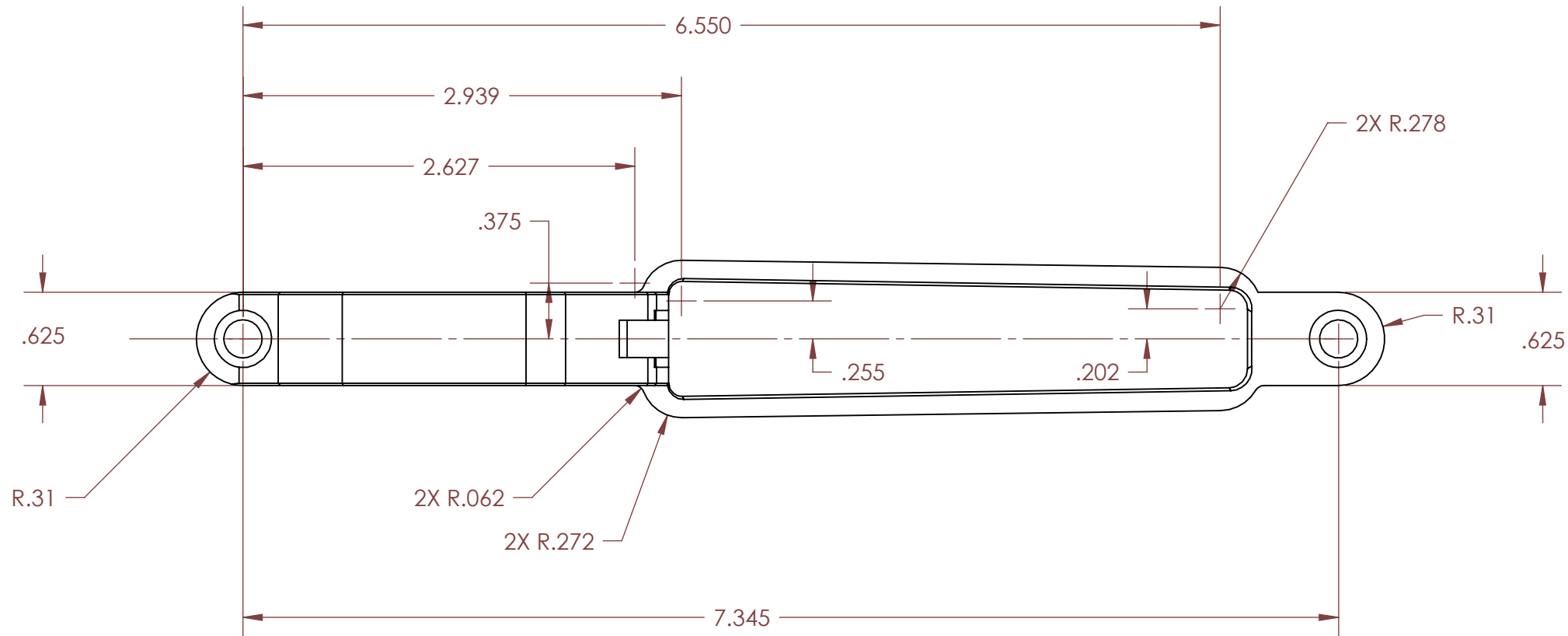


THIS DRAWING IS PROVIDED AS A REFERENCE TO THE PROFESSIONAL GUNSMITH. IT IS IMPOSSIBLE FOR ACCURATE - MAG PRODUCTS TO PROVIDE A DEFINITIVE INLETING DESIGN DUE TO VARIABLES FOUND IN INDIVIDUAL RIFLES AND RIFLE STOCKS, MACHINE TOOLS, CUTTERS, MACHINING METHODS, MACHINIST'S SKILLS AND END USER EXPECTATIONS.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	NEW DRAWING	9-23-10	GPD



NOTES:

1. DIMENSIONS ARE TO NOMINAL BOTTOM METAL. RECOMMENDED INETTING IS +.010 ALL AROUND.
2. DETERMINE DEPTH OF CUTS BY TAKING DIMENSIONS FROM THE ACTUAL PART BEING INLET.
3. THIS DRAWING APPLIES TO ALL SINGLE STACK SINGLE FEED BOTTOM METAL.

APPLICATION	
PART NUMBER	DESCRIPTION
00200-0002	SSSF 3.850 TRIG GRD ASSY
00200-0006	SSSF 3.715 TRIG GRD ASSY
00200-0007	SSSF 3.775 TRIG GRD ASSY

PROPRIETARY AND CONFIDENTIAL
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UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ±1/32
 ANGULAR: MACH± .5°BEND ±5°
 DRAFT: ± .25°
 TWO PLACE DECIMAL ±.02
 THREE PLACE DECIMAL ±.005
 INTERPRET GEOMETRIC TOL. PER:
 ASME Y14.5M-1994

NAME	DATE
GPD	9-23-10
DRAWN BY	
CHECKED	
ENG APPR.	
MFG APPR.	
Q.A.	
COMMENTS:	
DO NOT SCALE DRAWING	

ACCURATE - MAG PRODUCTS		
TITLE: INLETING; ALL SINGLE STACK SINGLE FEED		
SIZE	DWG. NO.	REV
B	STD-0102	A
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1

FILE: STD-102 revA