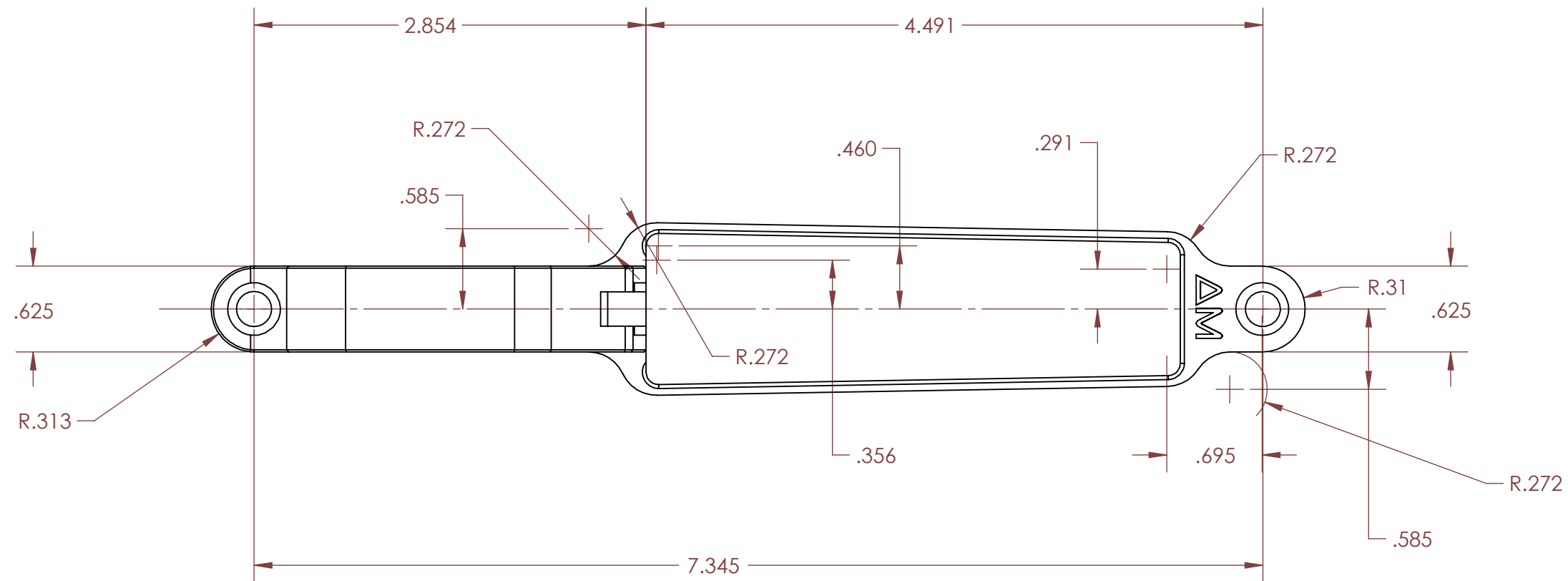


THIS DRAWING IS PROVIDED AS A REFERENCE TO THE PROFESSIONAL GUNSMITH. IT IS IMPOSSIBLE FOR ACCURATE - MAG PRODUCTS TO PROVIDE A DEFINITIVE INLETING DESIGN DUE TO VARIABLES FOUND IN INDIVIDUAL RIFLES AND RIFLE STOCKS, MACHINE TOOLS, CUTTERS, MACHINING METHODS, MACHINIST'S SKILLS AND END USER EXPECTATIONS.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	NEW DRAWING	9-23-10	GPD



NOTES:

1. DIMENSIONS ARE TO NOMINAL BOTTOM METAL. RECOMMENDED INETTING IS +.010 ALL AROUND.
2. DETERMINE DEPTH OF CUTS BY TAKING DIMENSIONS FROM THE ACTUAL PART BEING INLET.
3. THIS DRAWING APPLIES TO ALL SINGLE STACK SINGLE FEED BOTTOM METAL.

APPLICATION: ALL LONG ACTION DSSF BOTTOM METAL

PROPRIETARY AND CONFIDENTIAL
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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	ACCURATE - MAG PRODUCTS
DIMENSIONS ARE IN INCHES		DRAWN BY	GPD	
TOLERANCES:		CHECKED		TITLE: INLETING; ALL SINGLE STACK SINGLE FEED
FRACTIONAL ±1/32		ENG APPR.		
ANGULAR: MACH ± .5° BEND ± 5° DRAFT: ± .25°		MFG APPR.		
TWO PLACE DECIMAL ±.02		Q.A.		SIZE DWG. NO. REV
THREE PLACE DECIMAL ±.005		COMMENTS:		B STD-0103 A
INTERPRET GEOMETRIC TOL. PER: ASME Y14.5M-1994		DO NOT SCALE DRAWING		SCALE: 1:1 WEIGHT: SHEET 1 OF 1
MATERIAL		FILE: STD-102 revA		
FINISH				